

Parts and Accessories.

Installation Instructions.



Facelift headlights retrofit

MINI ONE (R50)

MINI COOPER (R50)

MINI COOPER S (R53)

Retrofit kit No.	63 12 0 309 425
	63 12 0 309 426
	63 12 0 309 427
	63 12 0 309 428

Installation time

The installation time is 0.5 hours, but this may vary depending on the equipment in the car.

Important information

These installation instructions are primarily designed for use within the MINI dealership organisation and by authorised BMW service companies.

In any event the target group for these installation instructions is specialist personnel trained on MINI cars with the appropriate specialist knowledge.

All work must be completed using the latest MINI repair manuals, circuit diagrams, servicing manuals and work instructions in a rational order using the prescribed tools (special tools) and observing current health and safety regulations.

To avoid unnecessary extra work and/or costs, if any installation or function problems occur, after a brief troubleshooting session (approx. 0.5 hours), an inquiry is to be sent straight away to the technical parts support via the Aftersales Assistance Portal (ASAP), quoting the chassis number, the part number of the retrofit kit and a precise description of the problem.

Do not archive the hard copy of these installation instructions since daily updates are made by ASAP.

See ASAP for details of the pictograms.

Installation information

For cars built before 09/03, the **electronic body module (ZKE)** must be replaced (TIS 61 35 510).

After the installation work the retrofit kit must be programmed / coded using DISPlus or GT-1 via the **Retrofit/CIP** path.

Installation

Replace the headlights on both sides with the headlights supplied in the retrofit kit (TIS 63 12 008).

Concluding work and coding

- Connect the battery
- Encode/program the retrofit using DISPlus or GT-1 via path **Retrofit/CIP**
- Conduct a brief test
- Conduct a function test